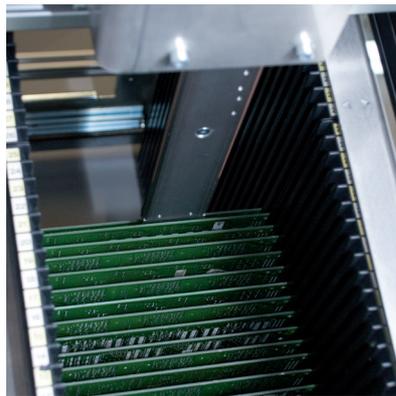
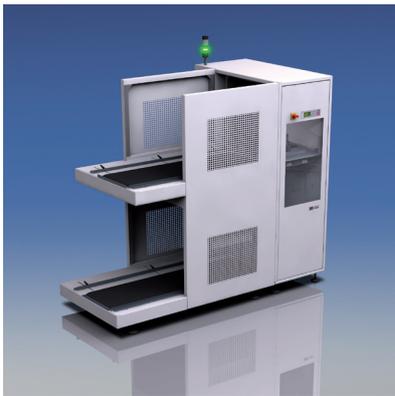


## VEGO BLO 04



### Description

Line Loader loads PCBs from magazines into the production line. It is equipped with an automatic magazine change for a quasi-continuing production process. It can easily be adapted to any magazine size. 3 to 5 magazines can be loaded in a row.

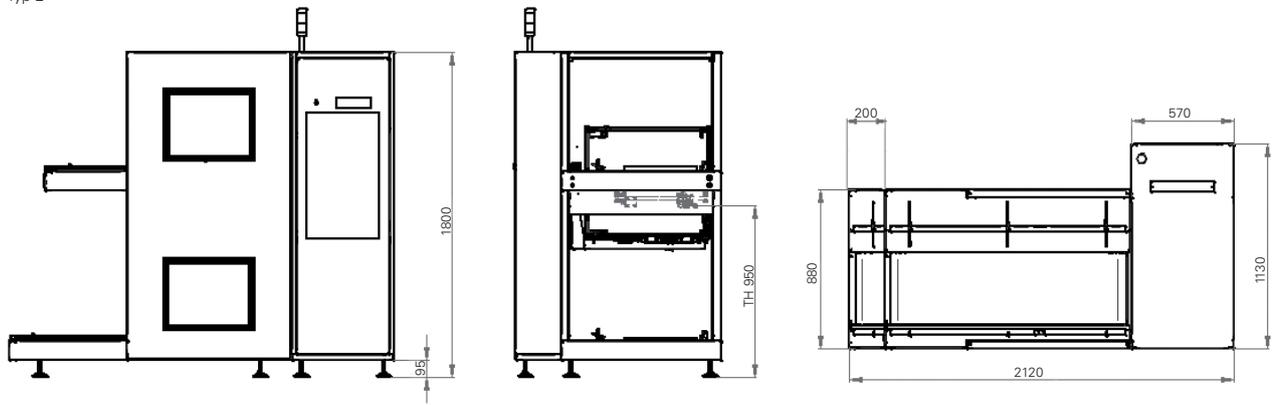
The machine consists of a loading and unloading conveyor for magazines, a lifting axis with a magazine platform and an electrically-driven extractor. The extractor pushes the PCB out of the magazine and into the next system.

### Features

- \_ Electrical extractor with adjustable force limiter
- \_ Electrical width adjustment of the pusher
- \_ Automatic magazine change with pneumatic magazine clamping at bottom and top
- \_ Variable magazine size
- \_ Loading and unloading buffer on top of each other
- \_ Plastic foil keyboard with display and text indicator
- \_ Single-color signal lamp and horn
- \_ SMEMA Interface

### Options

- \_ Transport height 850 mm  $\pm$  50 mm
- \_ Transport direction from right to left
- \_ Safety shutter at outlet
- \_ Outlet conveyor
- \_ Electrical width adjustment (for outlet conveyor)
- \_ Automatic width adjustment (for outlet conveyor)



## VEGO BLO 04

	Typ 1	Typ 2
<b>Machine Configuration</b>		
Transport height	950 mm ± 50 mm	950 mm ± 50 mm
Max. transport width	<b>260 mm</b>	<b>460 mm</b>
Interface	SMEMA	SMEMA
Transfer direction	from left to right	from left to right
Operating side	Front of the machine	Front of the machine
Fixed rail	Front of the machine	Front of the machine
<b>Magazine Size</b>		
Magazine length	400 mm	535 mm
Magazine width	320 mm	530 mm
Magazine height	568 mm	568 mm
Slot spacing	5- 20 mm	5- 20 mm
Buffer spacing	1- 50 Slots	1- 50 Slots
Magazine weight max.	30 kg	30 kg
Magazine quantity	3 Magazines (2 on transition belt)	5 Magazines Magazine-length 355 mm (4 on transition belt) 4 Magazines Magazine-length 420 mm (3 on transition belt) 3 Magazines Magazine-length 535 mm (2 on transition belt)
<b>Panel Dimensions</b>		
Panel length	70 to 400 mm	70 to 460 mm
Panel width	50 to 260 mm	50 to 460 mm
Panel thickness	0.8 to 4.5 mm	0.8 to 4.5 mm
Component clearance	± 40 mm	± 40 mm
Panel weight	to 3 kg	to 3 kg
<b>Installation Requirements</b>		
Power supply	230 V / 115 V, 50 / 60 Hz, ± 10%	230 V / 115 V, 50 / 60 Hz, ± 10%
Power supply system	L1 + N + PE	L1 + N + PE
Power consumption	0,3 kW	0,3 kW
Air supply	6 bar	6 bar
Air consumption	5 NI/min	5 NI/min
<b>Machine Description</b>		
Length x Width x Height	1432 x 930 x 1800 mm	2120 x 1130 x 1800 mm
Netto weight	< 280 kg	< 360 kg
Noise Level	< 75 dB	< 75 dB
<b>Upgrades</b>		
Additional interface protocol		
Automatic width adjustment		
Machine networking via IC Net		